Nu-Coat TECHNICAL DATA SHEET					M25-P-K
Description	M 25-P-K. 80μ matt clear 5 year monomeric PVC, PermPLUS permanent adhesive, 135gsm kraft liner				
	M Series' 5 year monomeric for flat-sides. Fire rated transparent matt monomeric with a clear PermPLUS permanent adhesive on a kraft liner. Although not designed as a flloor laminate M25-P-K has been rated to DIN 51130 anti-slip group R9. EN13501-1 and BS 476 Class 0 fire rated.				
Key Features	Solvent, Latex and UV printable. For flat mid term surfaces. Fire rated and slip rated to DIN 51130 anti-slip group R9. Can also be used as a laminate for eco-solvent, latex and UV with a UVa block of 67% No adhesive milking when wet applied. Available up to 1600mm wide. Phthalate Free VOC Free				
Conversion	Primarily for digital printing but can be CAD cut. Prints should be left flat for at least 4 hours prior to cutting, lamination or application.				
Precaution	For application to flat surfaces only.				
Application	Dry or Wet application.				
Compliance	REACH and RoHS compliant				
Fire Certification	EN13501-1 and BS 476 Class 0				
Adhesive weight Perceived Tack Liner Dimensional stability Conformability Optimal application temp	'PermPLUS' permanent clear UV polyacrylate - VOC Free Nominal 24gsm Medium Tack Permanent 135gsm kraft liner Nominal 0.14mm 1D Flat-sided +5 to 25°C +2°C on stainless steel or glass +30°C -30 to 100°C 2 year 180° Peel Adhesion N/25mm				
	20 min	Stainless Steel 16	Glass 17	Polypropylene 8	MDF 5
	24 hour	19	19	9	6
	1 week	20	21	10	7
Chemical Resistance Outdoor Durability	The unprinted film can be wiped clean with water and diluted household detergents. Resistant to mineral oils, fats and fuels, aliphatic solvents, mild acids, salt and alkali, diesel oil, gasoline, paraffin, hydraulic oil, antifreeze, soap suds, etc. 5 year unprinted Zone 1 (Northern Europe, North America) vertical exposure				
	2-3 year unprinted Zone 2 (S. Europe, Central & S. America, Asia Pacific) vertical exposure 1-2 year unprinted Zone 3 (Middle East, Africa & desert areas) vertical exposure				
Important	The nominal values shown are based upon research and test methods on unprinted material and are provided without guarantee and do not constitute a warranty. Users are advised to ensure that performance and reliability are not compromised by determining the suitability of each product prior to its intended use. Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids etc. may eventually cause deterioration. Actual performance will depend on substrate preparation, exposure conditions and correct application. For further information on the test methods used refer to www.nu-coat.com/testmethods . Nu-Coat Limited will not be liable for any indirect or consequential loss.				
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