| NU-COAT Nu-Coat TECHNICAL DATA SHEET              |  |                            |                        |               | M11-P-K |  |
|---|--|----------------------------|------------------------|---------------|---------|--|
| Description                                       | M11-P-K. 80µ gloss white 5 year monomeric PVC, PermPLUS permanent adhesive, 135gsm kraft liner   |                            |                        |               |         |  |
|   | 'M Series' 5 year mono   | n a clear PermPLUS perm    | nanent adhesive on a   |               |         |  |
|   | kraft liner. EN13501-1 a   | and BS 476 Class 0 fire ra | ted.                   |               |         |  |
| Key Features                                      | No adhesive milking w  | hen wet applied.           |                        |               |         |  |
|   | Available up to 1600mm wide.<br>Solvent, Latex and UV printable.   |                            |                        |               |         |  |
|   | Splice free rolls.   |                            |                        |               |         |  |
|   | Phthalate Free<br>VOC Free   |                            |                        |               |         |  |
| Conversion  | Primarily for digital printing but can be CAD cut.   |                            |                        |               |         |  |
| Conversion  |  |                            |                        |               |         |  |
| Precaution  | For application to flat surfaces only.   |                            |                        |               |         |  |
| Application                                       | Dry or Wet application.  |                            |                        |               |         |  |
| · · ·   | REACH and RoHS compliant   |                            |                        |               |         |  |
|   | EN13501-1 and BS 476 Class 0   |                            |                        |               |         |  |
| Face Material<br>Face Thickness                   | Monomeric calendered PVC   |                            |                        |               |         |  |
|   | PermPLUS' permanent clear UV polyacrylate - VOC Free   |                            |                        |               |         |  |
| Adhesive weight                                   | Nominal 24gsm  |                            |                        |               |         |  |
|   | Medium Tack Permanent  |                            |                        |               |         |  |
| Liner<br>Dimensional stability                    | 135gsm kraft liner<br>Nominal 0, 14mm  |                            |                        |               |         |  |
| Conformability                                    |  |                            |                        |               |         |  |
| Optimal application temp                          | +5 to 25°C   |                            |                        |               |         |  |
|   | +2°C on stainless steel or glass   |                            |                        |               |         |  |
| Max application temp<br>Intermittent service temp |  |                            |                        |               |         |  |
| Shelf-life  |  |                            |                        |               |         |  |
| Adhesive Data (Nominal)                           |  | 18                         | 0° Peel Adhesion N/25m | ım            |         |  |
|   |  | Stainless Steel            | Glass                  | Polypropylene | MDF     |  |
|   | 20 min<br>24 hour  | 16<br>19                   | 17<br>19               | 8             | 5       |  |
|   | 1 week   | 20                         | 21                     | 10            | 7       |  |
| Chemical Resistance                               |  |                            |                        |               | -       |  |
|   | The unprinted film can be wiped clean with water and diluted household detergents. Resistant to mineral oils, fats and fuels, aliphatic solvents, mild acids, salt and alkali, diesel oil, gasoline, paraffin, hydraulic oil, antifreeze, soap suds, etc.  |                            |                        |               |         |  |
| Outdoor Durability                                | Outdoor Durability 5 year unprinted Zone 1 (Northern Europe, North America) vertical exposure  |                            |                        |               |         |  |
|   | 2-3 year unprinted Zone 2 (S. Europe, Central & S. America, Asia Pacific) vertical exposure<br>1-2 year unprinted Zone 3 (Middle East, Africa & desert areas) vertical exposure  |                            |                        |               |         |  |
| Important   | Important The nominal values shown are based upon research and test methods on unprinted material and are provided w   |                            |                        |               |         |  |
|   | guarantee and do not constitute a warranty. Users are advised to ensure that performance and reliability are not<br>compromised by determining the suitability of each product prior to its intended use. Prolonged exposure to high and<br>low temperatures in the presence of chemicals such as solvents, acids etc. may eventually cause deterioration. Actual<br>performance will depend on substrate preparation, exposure conditions and correct application. For further information<br>on the test methods used refer to <b>www.nu-coat.com/testmethods</b> . Nu-Coat Limited will not be liable for any indirect or |                            |                        |               |         |  |
|   |  |                            |                        |               |         |  |
|   |  |                            |                        |               |         |  |
|   |  |                            |                        |               |         |  |
| consequential loss.                               |  |                            |                        |               |         |  |
|   | NU-COAT LTD  | Doc:M11-P-K Rev15          | Date:24/04/2024        |               |         |  |